



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5565-041
Job Sheet 182762



Part No: D5565-041

Job Qty: 2 ea

Part Name: EC135/145 OEM Wearplate Assy - Float Skid AFT, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5565 REV.B IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/5/18	9/5/18	0.00	0.00	Start Up Large Fab-7		EL
100	Autoweld 1	2 pcs	9/5/18	9/5/18	0.00	0.50	Automated welding		JBL
110	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC10		EL
120	Large Fab	2 pcs	9/5/18	9/5/18	0.00	0.67	Large Fab 1		JBL
130	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC9		EL
140	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC5		EL
150	SprayPaint	2 pcs	9/5/18	9/5/18	0.00	0.50	Spray Paint		AS SEP 05 2018
160	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC3		SEP 06 2018
170	Packaging	2 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3 Large Fab		SEP 06 2018
180	QC21-SA	2 Ea	9/5/18	9/5/18	0.00	0.00	QC21		SEP 06 2018

Part Op 100 - Weld hardfacing as per dwg. Hardcoat 8259 Batch: _____

Descriptions: 120 - WELD SPACERS TO WEARPLATE AS PER DWG

140 - ***INSPECT WEARPLATE FIT TO SKIDTUBE IN BACK SHED***

150 - APPLY TEXTURE COATING ON CONCAVE SURFACE AS PER DWG AND NOTE9 TEXTURE COATING

BATCH: 138925

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5565-1	Wearplate	2 Ea (1 ea)	90-Start up Operation	107544
D5564-3	Middle Spacer	2 Ea (1 ea)	120-Large Fab	107546
D5564-5	Spacer	4 Ea (2 ea)	120-Large Fab	107538

Job Allocations

Operatir
90-Start
120-Lar



Container No: S108261



Part: D5565-041

Job No: 182762

Serial No/Batch: S108261

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Inventory	Allocated
0	0
0	0
0	0

Plex 8/31/18 10:38 AM Dart.lajeunesse.marie

Date: 09/05/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					